

Proudly made by The Originator of **Modern Plastic Buoys**

POLYFORM® OF NORWAY

The HDF30 fender is rotomolded from a strong, 12 mm thick semisoft thermo-plastic material produced in one piece with extra reinforced ropeholds. The HDF fender is a strong, durable air-filled fender for commercial crafts.



Polyform AS

Polyform AS is a world leading manufacturer of buoys fenders and floats, and the originator of the modern inflatable plastic buoy. The company is registered in Norway and situated in Ålesund at the northwestern coast of Norway, and benefits from being located in one of the world's most innovative maritime environments.

The product range of Polyform AS consists of: •Inflatable buoys and fenders made

from soft Vinyl plastics.

• Purse Seine Floats, buoys and marina fenders made from BACELL closed cell foam.

•Hard-shell buoys and pontoon floats made from PE and filled with foam

PRODUCT INFORMATION

ARTICLE NUMBER HDF30 Diameter (max recomended) 1170 mm Height (max) 2350 mm 85 Kg Weight (nominal) Eye diameter for ropehold 60 mm Valve type V40 1750 L Gross volume **TECHNICAL INFORMATION** 4500 kp Breaking load for ropehold Buoy body material description POP Hardness, shore A 92 Tensile strength 19 MPa Elongation at break 1000% Cold flex temperature -33°C Recommended max temp 40°C 50°C Temp. not to be exceeded Specific gravity 0,9 * POP: Polyolefin plastomer PERFORMANCE DATA 0,15 bar Energy 21,4 kNm Reaktion 213.8 kN Pressure 179 kPa *Testing performed by POLYFORM in 2015 250 50 45 40 200 35 30 in kN 150 25 Energy 100 20 15 50 10 5 0 0 20 25 30 1 5 10 15 35 40 45 50 55 60 **Deflection in %** HDF 30 - Energy - 0,15 bar

HDF 30 - Force - 0,15 bar

For all measurements, weights and other technical data specified in this data sheet, please allow for a deviation of not less than +/-5%. The illustration may deviate from the actual product.

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Reaction Force in kN